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D139-1019-012
Job Sheet 204132



Part No: D139-1019-012

Job Qty: 1 pcs

Part Name: AW139 Skylight Window, Clear - RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/19

Job Tracking No:

Due Date: 12/13/19

Created By: Jason Leroux

Type: Stock

Description:

Note: IIN-D139-1019 REV.F IPP REV:A 16.07.21 NEW ISSUE DD VERF:JFS IPP REV:B 17.01.03 IIN REV:B DD
VERF:JLM IPP REV:C 17.01.03 IIN REV:C DD VERF:JLM IPP REV:D 18.09.05 AS PER IIN REV:E DD
VERF:JFS IPP REV:E 19.07.23 AS PER IIN REV:F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/13/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S236817



Part: D139 - 1019 - 012

Job No: 204132

Serial No/Batch: S236817

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH16 - 30 Issue i

DAS
28
9-89

				Packaging 1 - 31		
				Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36		
120	QC 4	1 pcs	12/13/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	DAS 78
					QC 4 - 75	DEC 04 2019
					QC 4 - 78	9-89
130	Packaging 3-1 - Stock - B4B	1 pcs	12/13/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	DAS 78
					Packaging 3 - 25 - B4B	DEC 04 2019
					Packaging 3 - 26 - B4B	9-89
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	12/13/19	0.00 0.00	DC - 1 - B4B	DAS 21
					DC - 2 - B4B	DEC 04 2019
140	QC 21 - FG	1 pcs	12/13/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	DAS 21
					QC 21 - SA - 53	DEC 04 2019
Part Op 110 - Packaging1-1 (Pick Kit)					DAS 21	
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)					9-89	

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP IIN-D139-1019-012 Location:

135 - (Document Control) Photocopy bluefile & type labels per PPP IIN-D139-1019-012 CHG004

140 - (QC21- Final Inspection - Work Order Release)

013240

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R14	Screw	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5185057
D5621-042	Skylight Window Assembly, RH Clear	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5217311
D5650-041	Bushing Assembly	30 pcs (30 ea)	110-Packaging 1 - Pick Kit	5229362
D5654-1-105	Seal	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5178294
D5674-1	Drill Bit	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5217378
NAS1149D0332J	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5228269
PR1425B1/2	Sealant	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5178294
				5226451

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-10R14	24	93	0
	D5621-042	1	1	0
	D5650-041	30	217	0
	D5654-1-105	1	13	0
	D5674-1	1	3	0
	NAS1149D0332J	24	2,873	0
	PR1425B1/2	2	10	0

Part Specifications

Specifications could not be found.

Plex 12/3/19 10:31 AM dart.leroux.jason